

SOLUTIONS FOR INDUSTRIAL PROCESS HEAT

Quality. Innovation. Efficiency.





HIGHLY EFFICIENT SOLUTIONS FOR INDUSTRIAL PROCESS HEAT

THE AURA PRODUCT RANGE AT A GLANCE

PAGE

10

12

14

16

18

19

19

FIRED HEATERS

ELECTRIC HEATERS

HEAT RECOVERY

STEAM AND THERMAL OIL HEATED SYSTEMS

WATER BATH HEATERS

SECONDARY CONTROL CIRCUITS

SILENCERS

ONE CERTIFICATE PROVES MORE THAN A THOUSAND PROMISES OF QUALITY

AURA HAS BEEN AWARDED ALL IMPORTANT NATIONAL AND INTERNATIONAL CERTIFICATES

We are certified in accordance with:

- Manufacture License (China)
- ASME S & U (USA)
- National Board (USA)
- EAC TR-ZU (Eurasian Economic Union)
- DGRL 2014/68/EU (Europe)
- Bureau Veritas Ship & Offshore Installation (International)
- Det Norske Veritas Ship & Mobile Offshore Units (International)
- SVTI 501(Switzerland)
- HP 0/EN ISO 3834-2 (Germany)
- EN 1090-2 (Germany)
- WHG (Germany)

We also work in accordance with Japanese Industrial Standards (JIS)













ABUS

WE WANT TO EXCEED YOUR EXPECTATIONS

CUSTOMER SATISFACTION

INNOVATION SUSTAINABILITY

 Customer satisfaction is our top priority. We are passionate about developing tailored solutions that prove their worth daily through their ease of operation.

- Innovation is our key to success, such as sensor technology for automated system monitoring and the AURA touchpad for easy system control. These advanced developments are now integral to our systems.
- Sustainable, lasting partnerships form the basis of solid relationships from which both sides benefit.

YOUR SUCCESSFUL, RELIABLE PARTNER -WORLDWIDE

LEADER IN HEAT TRANSFER SYSTEMS

Since its inception in 1982, AURA has developed into a flourishing medium sized company. Our key area of expertise has always been and remains in process heat technology. We are internationally active with customers around the globe. Customers in the Asian market are supported directly by our Beijing representation. Our expertise in engineering and in-house manufacturing guarantee the highest level of quality.



UNIQUE SOLUTIONS PACKED WITH CLEVER FEATURES FOR EXAMPLE

FIRED THERMAL OIL HEATERS

MADE IN GERMANY

IN-HOUSE MANUFACTURING

CERTIFIED QUALITY

One particular example of our attention to quality is the reversing plate flooded with thermal oil connecting the inner and outer coil. It is just slightly hotter than the thermal oil. The thermal oil flows through channels in the rear wall of the boiler cooling it down. This means that the temperature differentials (arising from the burner cycling on and off) will not adversely affect the rear wall of the boiler. This guarantees a long system service life, in contrast to concrete rear walls without a fitted reversing plate, which store heat and are subject to cracking over time. This guarantees a longer service life compared to concrete rear walls.

Power cuts and stopping the circulation pump from running can result in overheating and cracking of concreted walls, due to the heat transferred by the thermal oil. AURA's reversing plate prevents this. The special design of the heater's internal path is particularly noteworthy, as it ensures that thermal diffusion occurs with the least possible stresses.



AURA - THE RIGHT CHOICE FOR TOP QUALITY

OUTSTANDING PRECISION AND ATTENTION TO DETAIL MAKE ALL THE DIFFERENCE

Our success in designing process heating systems over many years has given us the necessary experience to develop the best and most economical solutions for you. We employ the latest technologies and processes in our engineering and production methods. Our engineering department develops 3D models and engineering drawings, and with the help of special software, calculates and simulates the heat flow inside our heaters. The operational reliability of our systems is always given top priority.



Fast commissioning is ensured by extensive preassembly and detailed quality checks at the AURA factory.



AURA KEEPS YOUR SYSTEM RUNNING -NO MATTER WHERE YOU ARE

COMMISSIONING AFTER-SALES SERVICE MAINTENANCE

AURA systems are used in some of the harshest operating conditions. Durability and reliability of our products is of the utmost importance. This is why we provide fast, comprehensive and uncomplicated spare parts service.

If required, we can take care of the commissioning of our systems and provide appropriate training for the operating staff. Our qualified specialist team are there to help you make the most of your AURA system by ensuring maximum output and service life. We want your system to work for you. Again, operational reliability is, of course, a top priority.

THE AURA PRODUCT RANGE

		- PAGE
	FIRED HEATERS	10
	ELECTRIC HEATERS	12
Or	HEAT RECOVERY	14
	STEAM AND THERMAL OIL HEATED SYSTEMS	16
	WATER BATH HEATERS	18
	SECONDARY CONTROL CIRCUITS	19
<u>i</u>	SILENCERS	19

OPTIONS

Optionally AURA can provide functional units in compact container design for outdoor installations.

AURA PRODUCT MATRIX

AURA - THE PREMIUM B FOR INDUSTRIAL PROCE

												FIF HEA	RED TERS	E F	LEC [.] IEAT	TRIC ERS
			AU	RA	pro	duct	gro	ups	÷			AKxT	AKxW	AE>	κΤ	AExW
APPLICATIONS					SE	сто	RS					Page 10	Page 10	Page	12	Page 12
Calender heating / cooling	Pa	Ma							PI	No			•	-		
Press heating / cooling		Ma			W				PI	No				-		
Extruder heating / cooling		Ma							PI	No						
Deep fryer heating		Ma					Fo							•		
Galvanizing bath heating																
Dryer heating		Ma			W		Fo									
Reaction and agitator vessels heating /cooling		Ma						Ph	PI		Ch			-		
Autoclave heating		Ma			w			Ph			Ch			-		•
Asphalt mixer heating		Ma	Bi											-		
ORC process heating		Ma				En										
Biogas upgrading / amine treatment (power to heat)						En								-		
Heat recovery in industrial processes		Ma		Oi	w	En		Ph	PI		Ch					
Commercial baking oven heating		Ma					Fo									
Crude oil processing (e.g. FPSO ships)				Oi												
Natural gas preheating				Oi												
Heating for blanching (e.g. vegetables)							Fo									
Storage tank heating and auxiliary heating for product pipelines			Bi	Oi							Ch			-		
Formwork heating, precast concrete components			Bi													
Heating for pasteurisation						En	Fo									









Paper & Cardboard Machine Tools

Bitumen &

Tar

Oil & Gas

RAND SS HEAT

I	HEAT RECOVERY			STEAM AND THERMAL OIL HEATED SYSTEMS				WATER BATH HEATERS	SECONDARY CONTROL CIRCUIT	SILENCERS		
RxL	RxT	RxW	WHRU	DxS	DxT	DxW	TxS	TxD	TxW	WaBH	TST	
Page 14	Page 14	Page 14	Page 14	Page 16	Page 16	Page 16	Page 16	Page 16	Page 16	Page 18	Page 19	Page 19
					•						•	
											•	
											•	
											•	
		and the second				Posta A						
	W	A A		A					2		NO	Ch

Wood

Energy

Food & Drink

Pharmaceuticals & Health

i- Plastics

Non-Woven Fabric Chemical Industry AKxT

FIRED

THERMAL OIL

HEATING SYSTEM,

AURA FIRED HEATERS



HEATING MEDIUM

- Fuel oil
- Diesel
- Heavy fuel oil
- Natural gas
- Other special fuels
- **PROCESS MEDIUM**
- Thermal oil
- **TEMPERATURE RANGE**
- Up to 400 °C

OUTPUT RANGE

• 100 kW to 25,000 kW

MADE IN GERMANY BY AURA

.....

PRODUCT EXAMPLE

→ Gas fired thermal oil heating system with 1,600kW, ΔT40 K Type: AKL 1604 G



VERSATILE CONSTANT TEMPERATURE BURNER

- Cooled, thermal oil flooded, boiler rear wall for long service live
- Standard model with 20 °C or 40 °C deltaT. Alternatives on request.
- Unit can be installed either vertically or horizontally; with the upright version, firing is possible both from above and below
- Pre-assembled functional units enable easier on-site installation
- Optionally air pre-heater can be installed to increase the system efficiency to up to 97%

SECTORS: paper & cardboard, machine tools, bitumen & tar, oil & gas, wood, energy, food and drink, pharmaceuticals & health, plastics, non-woven fabric, chemical industry

→ 3-pass boiler for optimum heat transfer

	AKxT	AKxW		
	Thermal oil heating system, fired	Hot water heating system, fired		
Heating medium	 Fuel oil Diesel Heavy fuel oil Natural gas Other special fuels 	 Fuel oil Diesel Heavy fuel oil Natural gas Other special fuels 		
Process medium	Thermal oil	Water		
Temperature range	Up to 400 °C	120 °C to 230 °C		
Output range	100 kW to 20,000 kW	100 kW to 20,000 kW		

AURA FIRED HEATERS

AURA ELECTRIC HEATERS



THERMAL OIL HEATING SYSTEM, ELECTRICALLY HEATED

SPECIFICATIONS

HEATING MEDIUM

• Electricity

PROCESS MEDIUMThermal oil

TEMPERATURE RANGE

- Up to 400 °C
- **OUTPUT RANGE**
- 20 kW to 6,000 kW

MADE IN GERMANY

PRODUCT EXAMPLE

→ Electrically heated thermal oil system with 1100 kW, 165 m³/h, 250 °C, cooling circuit Type: AEFT

1100/165/250 k RP



ZERO EMISSION ELECTRIC HEATING

- Can be directly heated and cooled without additional secondary control circuits
- Compact design allows installation in tight spaces
- Explosion-proof designs are available on request
- Zero emissions, therefore suitable for installation in workspaces

SECTORS: paper & cardboard, machine tools, bitumen & tar, oil & gas, wood, energy, food and drink, pharmaceuticals & health, plastics, non-woven fabric, chemical industry

EASY MAINTENANCE

 Plug-in flanged heaters for easy maintenance

AURA ELECTRIC HEATERS

Thermal oil heating system,



electrically heated

AExT

Electricity

Thermal oil

Up to 400 °C

20 kW to 6,000 kW

Heating medium

Process medium

Output range

Temperature range



Hot water heating system, electrically heated

Electricity

Water

AExW

120 °C to 230 °C

20 kW to 6,000 kW

RxT

THERMAL OIL

HEATING SYSTEM, FLUE GAS HEATED

AURA HEAT RECOVERY

SPECIFICATIONS

HEATING MEDIUM

• Flue gas

PROCESS MEDIUM

• Thermal oil

TEMPERATURE RANGEUp to 400 °C

• Up to 15,000 kW

PRODUCT EXAMPLE

→ Flue gas heated thermal oil heating system, with 1,570 kW, 63 m³/h and 305 °C thermal oil temperature and 1,000 °C flue gas temperature Type: RWT 1570/63/305

INNOVATIVE CONCEPTS FOR ENERGY RECOVERY

The heat from flue gases with temperatures of up to 1,200 °C is recovered with heat transfer fluids such as water, steam, air or thermal oil and used in further processes. This significantly increases system efficiency. No additional (expensive) energy is required and a valuable contribution towards protecting the environment is made.

SECTORS: machine tools, oil & gas, wood, energy, pharmaceuticals & health, plastics, chemical industry



RECOVERY FROM GAS TURBINE FLUE GASES

→ Example of an AURA waste heat recovery system (type WHRU), deployed on offshore platforms to utilize hot turbine flue gases to heat thermal oil for crude oil processing.

AURA HEAT RECOVERY



RxW = 500°C

	Air heating system, flue gas heated	Thermal oil heating system, flue gas heated	Hot water heating system, flue gas heated	Heat recovery system
Heating medium	Flue gas	Flue gas	Flue gas	Flue gas
Process medium	Air	Thermal oil	Water	Thermal oil
Temperature range	Up to 300°C	Up to 400°C	40°C to 230°C	Up to 400°C
Output range	3,000 kW	Up to 15,000 kW	Up to 3,000 kW	Up to 20,000 kW

AURA STEAM & THERMAL OIL HEATED SYSTEMS



PRODUCT EXAMPLE

 → Steam boiler, thermal oil heated, with 300 kW and 400 kg/h Type: TWD 300/400/14

SPECIFICATIONS

HEATING MEDIUM

PROCESS MEDIUM

Stear

TEMPERATURE RANGE • 120 °C to 230 °C

• Up to 12,000 kW



 Example of an AURA steam heated hot water heating system (type DxW), deployed in the plastic industry.

EFFICIENT USE OF AVAILABLE PROCESS RESOURCES

Benefits of thermal oil heated steam boilers over directly fired steam boilers:

- Large steam chamber allows staged transfer to consumers
- Relatively few limited operating conditions due to potential of reevaporation (principle of Ruths Steam Accumulator)

SECTORS: machine tools, wood, energy, food & drink, pharmaceuticals & health, plastics, chemical industry

AURA STEAM AND THERMAL OIL HEATED



	DxS	DxT	DxW	TxS	TxD	ТхW
	Edible oil heating system, steam heated	Thermal oil heating system, steam heated	Hot water heating system, steam heated	Edible oil heating system, thermal oil heated	Steam boiler, thermal oil heated	Hot water heating system, thermal oil heated
Heating medium	Steam	Steam	Steam	Thermal oil	Thermal oil	Thermal oil
Process medium	Edible oil	Thermal oil	Water	Edible oil	Steam	Water
Temperature range	60°C-240°C	40°C-300°C	40°C-240°C	60°C-240°C	100°C-240°C	40°C-240°C
Output range	30 kW to 5,000 kW	30 kW to 10,000 kW	20 kW to 10,000 kW	30 kW to 5,000 kW	80 kW to 15,000 kW	20 kW to 10,000 kW

AURA WATER BATH HEATERS



SIGNIFICANT AND RELIABLE SAFETY MARGIN

Heating natural gas before decompression ensures that the gas temperature does not fall below the freezing point. Our water bath heaters are:

- Fully automatic
- Proven through many successful installations
- Safe, due to the indirect heating of natural gas by water

SECTORS: oil & gas

SPECIFICATIONS

HEATING MEDIUM

- Diesel
- Natural gas

PROCESS MEDIUM

- Gaseous media
- Liquid media

TEMPERATURE RANGE

• 120 °C to 230 °C

OUTPUT RANGE

• Up to 10,000 kW



 Adjustment screws at the side of the pump baseplate do guarantee that the motors will star geared during mounting.

PRECISE TEMPERATURE CONTROL

- Skid mounted for easier installation as with all AURA solutions
- Available in different sizes, with or without cooler unit, for various areas of application
- Laser-aligned pump couplings

SECTORS: paper & cardboard, machine tools, bitumen & tar, oil & gas, wood, energy, food and drink, pharmaceuticals & health, plastics, non-woven fabric, chemical industry

SPECIFICATIONS

PROCESS MEDIUM

• Thermal oil

TEMPERATURE RANGEUp to 400 °C

• Up to 5,000 kW

Silencers

FLOW CONTROL SILENCER / ABSORPTION SILENCER

 → DN500 flow control silencer, max. 400 °C; for pressure release up to 30 bar

Type: LS/Vi, DN2800

Silencers complete our product range.

SPECIFICATIONS

PROCESS MEDIUM

- All
- **TEMPERATURE RANGE** • Up to 550 °C

DIMENSIONS

• DN20 to DN300





3 × AURA type WHRU with 8,000 kW each Heating medium: natural gas, diesel



MAJOR SYSTEMS FROM AURA

Discover more about our successful product range with global appeal. Your AURA team will be happy to assist you with information and advice.

CHINA

→ 4 × AURA type WHRU with 12,000 kW each. Heating medium: flue gas from gas turbines

CHINA

→ 4 × AURA type AKLT with 12,000 kW each. Heating medium: natural gas, diesel, crude oil

CHINA

→ 2 × AURA type AKLT with 6,700 kW each. Heating medium: natural gas

INDONESIA

→ 3 × AURA type AKLT with 12,600 kW each. Heating medium: natural gas

SUDAN

→ 3 × AURA type AKLT with 6,100 kW each. Heating medium: natural gas

SUDAN

→ 2 × AURA type AKLT with 6,100 kW each. Heating medium: natural gas

Head office

AURA GmbH & Co. KG

Siebeinstraße 3 (Zone 2) \cdot 76726 Germersheim \cdot Germany Tel +49(0)7274.7006-0 \cdot Fax +49(0)7274.7006-99 info@auragmbh.com \cdot www.auragmbh.com

Branch

AURA GmbH & Co. KG, Beijing

Unit 0528, Landmark Tower 2 \cdot 8 North Dongsanhuan Rd Chaoyang District \cdot Beijing 100004 \cdot P.R. China Tel +86(10)65907 133 \cdot Fax +86(10)65907 134 office@aurachina.com \cdot www.aurachina.com

